

SOLVENT BASED

UNIVERSAL BINDER

Specification Sheet

Core Properties

Debinding Temperature 400-500°C

Viscosity 10-14 cp

Compatible Materials
Stainless Steel 316L
17-4PH Stainless Steel
Pure Aluminium
AlSi10Mg
Pure Copper

Solvent Base IPA / Proprietary

Green Part Strength 3.2 MPa

Green Part Density 60%

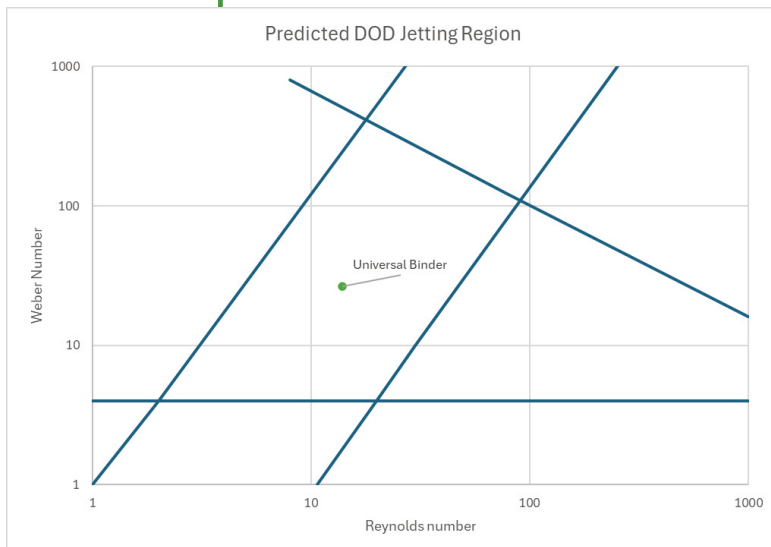
Carbon Residue after sintering 0.022%

The Atomik Universal Binder is a **versatile**, material-agnostic formulation designed for compatibility across a wide range of powders and industrial binder jetting applications. Formulated with **green principles** in mind, it is safe to handle, non-toxic, and cost-effective. Its **tunable chemistry** allows adaptation to multiple BJP platforms, making it suitable for a **variety of machines and processes**.

This bespoke formulation **balances green part strength, post-processing carbon content, impurity control, and cost-efficiency**, offering manufacturers a dependable solution without compromise. With **fine-tuned rheological properties**, the Atomik Universal Binder is compatible with all commercially available piezoelectric inkjet drop-on demand (DOD) printheads, delivering **excellent printability** and **consistent performance**.

Parts printed with **Atomik Universal Binder** demonstrate strong green strength, allowing immediate removal from the build plate without any thermal furnace curing required.. **Build failure rates are below 25%**, exceeding the performance of typical binders currently on the market

Full Properties



Post-processing is made **easier** with The Universal Binder - the characteristic burnout profile of the binder allows for **reliable** sintering every time with all industry standard metal powders, leaving **minimal carbon residue**, making it suitable for the manufacturing of high grade components.

- Faster turnaround with no thermal or UV cure required.
- Will not damage or degrade print heads with extended use.
- Lower carbon content than competitors, which is important for sectors such as Aerospace.

Curing Regime Not required

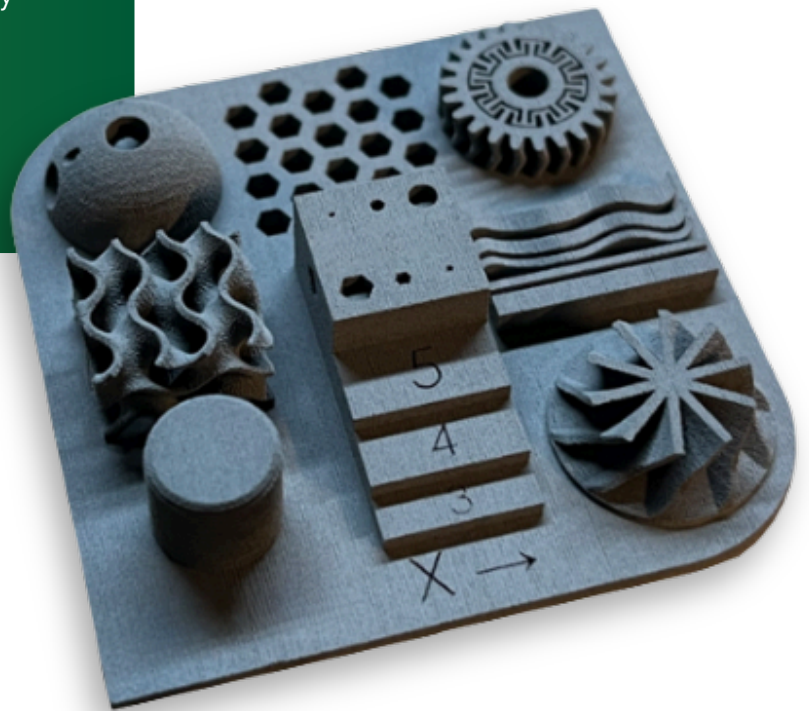
Surface Tension 22.03 mN/m

Density 0.812 g/ml

Test Part: Universal Binder Validation

Challenge piece printed in 17-4PH using Atomik AM's solvent based Universal Binder. Printed by an internationally recognised binder jet printer manufacturing company using an Innovent+ printer .

Part Dimensions: 45mm x 45mm x 10mm



For more information contact:

enquiries@atomik-am.com

+44 741 537 4905

About Atomik AM

We develop advanced solutions for the manufacturing industry, enabling smarter, more sustainable production processes. Our innovative technologies help customers improve performance, reduce waste and unlock new possibilities

www.atomik-am.com

ADDRESS:

1st Floor, Block D The Waterhouse Building,
3 Brownlow Street, Liverpool,
England, L69 3GL